



VISUAL DEFECT CHART Non-Conforming Product

Acceptable # of Defect (s)	Description of Defects
1	Maximum of 1" (25.4 mm) in diameter and ¼" (6.35 mm) in depth
2	Up to ¾" (19.05 mm) in diameter
4	Up to ½" (12.7 mm) in diameter
5	Up to ⅜" (9.53 mm) in diameter
10	Up to ¼" (6.35 mm) in diameter

Anything that exceeds the # of defects and size of the hole diameter and depth for each category is a **Non-Conforming** product.

N.B.

1. All surface and edge defects **outside** of the minimum salable yield dimensions are acceptable.
2. Interior visual defects are allowed for up to **10** defects on any cut surface of the bun without exceeding the number and sizes listed above.