

Bun Labeling Terminology

*** PNA chalks both front and sides of the buns due to cutting them in half later to make 72"x48" product ***

Left	Center	Right
Month – Day – Batch	Lot/WO – Additive	Density Lines / Color Codes

Example

12/14/20	V112 STD	02
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V - stands for Vizion buns

112- is the last 3 digits of WO/Lot number

Color codes are necessary for increased traceability

Color Codes

Color Codes	#
Std Blue	07
Blue	299
STD Black	02
Black/Black	23
Natural	0
Black TFA	30
Gray	06
Bronze	BRZ
Charcoal	CHR
Yellow	105
Red	10
Green	110

Additives

Antistatic	AS0
Biodegradable	BIO
Conductive	CDF
Cork	CRK
Car Wash Application	CWA
Flame Retardant	FRZ
Custom Resin/Additives	M00
Static Dissipative	SDF
Ethyl Vinyl Acetate	SEV
Standard	STD
Thermoforming	TFA
Ultra Soft	UEV
Recycled Material	REC